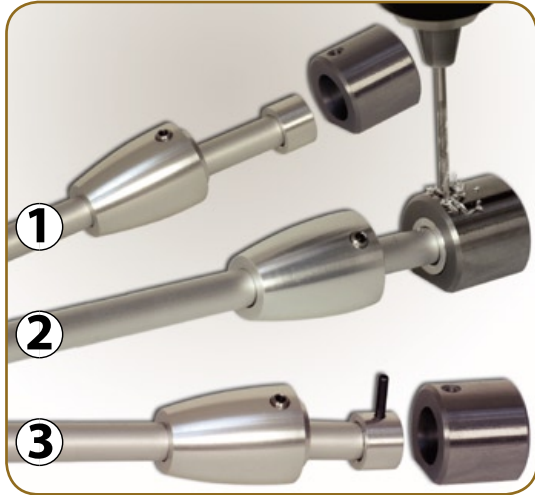


.375 Rod Drilling Jig Pg. 180



(1) This tool is needed for drilling and pinning the collar on .375 EZ-Rod for Heavy Connections where the Turnbuckle is placed at the top of the Rod. Slip the Turnbuckle and Sleeve onto 3/8" EZ-Rod.

(2) Fully insert the Rod and the Sleeve into the .375 Rod Drilling Jig. The Jig is flat on the bottom so it won't roll when you drill it. Drill completely through the Sleeve and the EZ-Rod.

(3) Once you have drilled through the Rod and Sleeve, insert the 3/32" roll pin and lightly drive it through the Sleeve and EZ-Rod till it is flush on both sides. If the Turnbuckle slips freely over the Sleeve, the roll pin is flush on both sides and the assembly is ready to install.