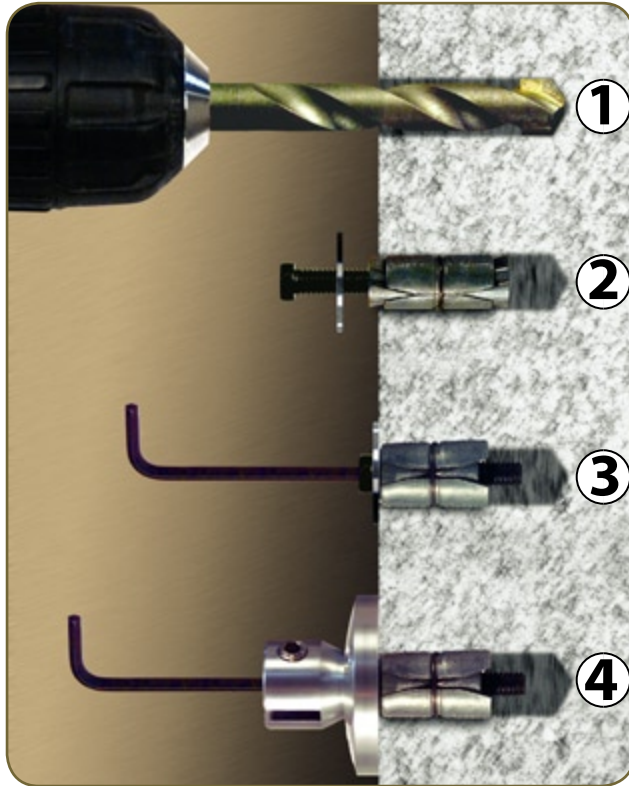


HD-CA1/CMAT Concrete Anchor Catalog Pg. 6



(1) With a masonry bit, drill a 5/8" diameter x 1-1/2" deep hole. Will secure in materials down to 1-1/4" thick but will not have the strength of mounting in thicker or solid concrete

(2) Insert the HD-CA1 anchor completely into the hole. It should be inserted far enough that the wedge will be slightly below the cement surface when the anchor is tightened.

(3) Use a 5/16-18 x 2" bolt and washer or, if you're using a HD-CMAT, the supplied 5/16-18 x 2" Low Head Socket Cap Screw and Flat Washer to set the anchor in the hole.

(4) Remove the bolt or Low Head and Flat Washer and use the Low Head to attach the StandOff Systems part needed for your application. Make sure your part orientation is correct when you tighten your assembly (this assembly is not yet oriented).