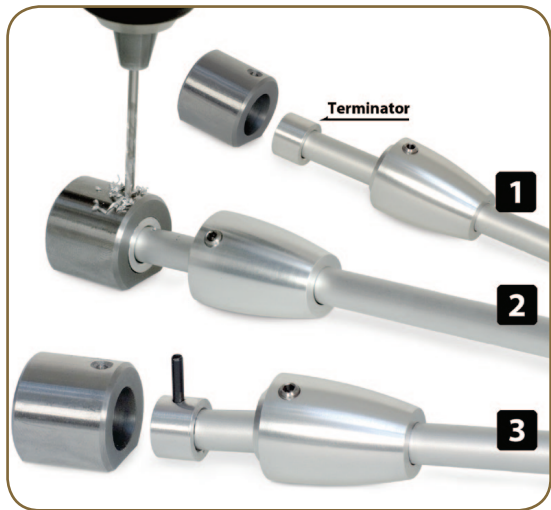


## HD-A375RDJ Rod Drilling Jig



(1) Place the turnbuckle housing onto the 3/8" rod and then followed by the 3/8" terminator that must sit flush at the end of the rod.

(2) Insert the terminator and rod into the 3/8" rod drilling jig. Place the flat portion of the jig on your drilling surface to prevent rolling. Place the drill bit into the predrilled hold in the jig and drill completely through the terminator and rod.

(3) Once the holes have been drilled, remove the jig and insert the 3/32 roll pin into the terminator and rod. Gently drive it through the sleeve and rod till it is flush on both sides. Test to see that the turnbuckle housing slips freely back over the sleeve to insure the roll pin is flush on both sides. Continue with assembling the EZ-AHR-375.

NOTE: This two piece tool kit is for drilling and pinning the 3/8" rod terminator to the 3/8" rod to create the EZ-AHR-375 heavy rod turnbuckle assembly.

**IMPORTANT**

These HOW TO instructions are GUIDELINES ONLY. Your installation may be different from those shown here. NO SAFETY GUARANTEE is expressed or implied in any installation unless such guarantee is provided IN WRITING by Gyford Productions on installations that Gyford Productions does. It is the responsibility of the INSTALLER and/or END USER to ensure that the parts and materials used in any installation are specified and engineered to meet the demands of their intended purpose.

Call 775.829.7272 to speak with our knowledgeable Client Solutions Specialists about your installation.